[illegible] SPECIFICATION

[illegible] CHIEF
[illegible] LIGHTS [illegible] REGULAR FTB - TIOJ TAR/NICOTINE
[illegible] 5850 [illegible]

EFFECTIVE DATE: 10/21/91
JAPAN

[illegible] LENGTH	:	83.0	MM	TIOJ TAR	:	8.0 MG/CIGT	7.5 - 8.4
[illegible] ROD CIRCUM.	:	20.80	MM				
[illegible] ROD LENGTH	:	56.0	MM				
[illegible] LENGTH	:	27.0	MM	NICOTINE	:	.70 MG/CIGT	.56 - .8[illegible]
[illegible] LENGTH	:	32.000	MM				
[illegible]	:	4.70	IN. H2O				
DILUTION TARGET	:	34.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3500M WHT DGL PPT EC 136 12-035-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
38.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-351-01 PVA 62-050-A
: FULLER WB-3924-EL PVA 61-458-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-3569 PVA 61-048-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.00% LARK SUPER LIGHTS FTB

CIGARETTE PAPER : 27.25MM X 6700M 27CU/0.6%(K/D156/E12756) 10-703-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057684070

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD. PACK
: PRINT TAR/NICOTINE IS 8.0/.7 MG/CIGT.(TAR RANGE
: ESTABLISHED BY FIC STANDARDS/NICOTINE RANGE 20%
: VARIANCE PER JAPANESE REQUIREMENTS.)

REASON FOR CHANGE : TIPPING ADHESIVE NATIONAL 72-3569 (61-048-A)
: ADDED TO SPEC. OTHER ADHESIVES/MATERIALS UPDATED
: AS NECESSARY. NO WEIGHT CHANGE. OK TO MIX
: FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH PRINTING DATE : 10/14/91
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APPROVED BY: E. R. Watts SUPER EDES SPECIFICATION DATED: 4/15/91

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